

## PIPE BENDING ACCESSORIES

# MANUAL INTERNAL LINEUP

## HYDRAULIC INTERNAL LINEUP CLAMP



- Toggle action puts maximum power on pipe
- "Gap" is unobstructed for fuller stringer bead
- Heavy duty jack box puts more power on the pipe with less operator effort
- Each clamp machined for specific wall thickness and pipe O.D.
- Available with copper back-up ring
- Standard 6" to 60"



- Easy to operate
- Requires no outside power unit
- Precision manufactured, field proven
- Each clamp machined for specific wall thickness and pipe O.D.
- · Heavy duty all steel construction
- Standard 16" to 60"
- Available through 100"

## MANUAL, RATCHET & HYDRAULIC EXTERNAL LINEUP CLAMPS STANDARD & NO-TACK

#### **Manual**

- Precision Acme threads ensure strength and ease of operation.
- Standard 1" ratchet handle fits all sizes
- Available in sizes 2" through 60"
- Mechanism is enclosed to eliminate dirt and mud
- Will not back off while weld is being made
- No-Tack type has arched cross-beams to Will not back off while weld is being made permit continuous welding without removing the clamp
- · Heavy duty all steel construction



#### **Ratchet**

- Heavy duty all steel construction.
- Standard 1" ratchet handle fits all sizes.
- Precision Acme threads ensure strength and ease of operation
- Clamp sizes 2" through 60"
- · Mechanism is enclosed to eliminate dirt and mud
- No-Tack type has arched cross-beamsto permit continuous welding without removing the clamp



#### **Hvdraulic**

- Accurately aligns in minutes
- Hinged to open wide for easy mounting, use, or removal
- Circle secured by single master pin
- Bridging allows full 360° welding without removing clamp
- Available in sizes from 16" to 60"
- Heavy duty all steel construction
- Precision manufactured, field proven



#### GPB HEAD IRON

- Alloy steel for greater strength with less weight
- Reinforced lifting bail and end iron hooks for increased durability
- Painted with stainless steel data plate
- · Lowering-in belt not included
- Belts used around the world in sizes for 2 hook to 11 hook



# GPM LOWERING-IN

- Heavy duty nylon webbing for durability and strength
- Alloy steel end irons for greater strength with less weight
- Web coated with heavy duty vinyl coating
- Head iron not included as pictured Lowering in belt and head iron sold separately
- Belts used around the world, in all types of climates, in sizes up to 60" diameter pipe
- Custom belts available for additional pipe diameters



#### GPC BLP LINED STEEL CHOKER BELT

- Accurately aligns in minutes
- Hinged to open wide for easy mounting, use, or removal
- Circle secured by single master pin
- Bridging allows full 360 degrees welding without removing clamp
- Available in sizes from 16" to 60"
- Heavy duty all steel construction precision manufactured, field proven



### STAINLESS BEVELING BANDS

- · Made from durable stainless steel for long life
- Ease of operation and removal
- Sizes from 6" to 60" in 2" intervals
- Adaptable to any beveling requirement
- Smoothly, accurately cuts and bevels
- Minimum clearance needed in bell holes
- Out of round pipe attachments unnecessary
- · Mounts easily anywhere on the pipe



## BAND-TYPE CRAWLER

- One man can set up and cut pipes as large as 48"
- Ease of setup when cutting horizontal or vertical pipes due to lightweight design
- · Quick installation latching mechanism
- Fits all band sizes
- 60% faster than hand cutting and grinding

#### Not Included:

Machine cutting torch, torch angle head adapter

